



F&C

FILLING &
CAPPING

OEM LEVEL FILLER CRITICAL SPARE PARTS KITS OEM REPLACEMENT PARTS



Critical Spare Parts Kit Example: 30-Valve Level Filler

The actual included quantities of certain parts will be dictated by the number of filling valves and capping heads.

Federal now offers OEM Spare Parts Kits for all Federal level fillers regardless of their age, model or location

Reduce downtime, prevent downtime, and extend the useful life of your Federal level filler. Federal OEM critical spare parts kits are configured by experienced filler engineers and field service technicians to help customers keep their Federal fillers running, and running, and running.

FEATURES AND BENEFITS

- Federal OEM Critical Spare Parts Kits help customers:
 - Reduce downtime
 - Prevent downtime
 - Extend the useful life of a valuable capital asset
- Federal OEM Critical Spare Parts Kits reduce downtime by placing key parts on your stockroom shelves where they can be quickly accessed and installed by your maintenance team.
- Federal OEM Critical Spare Parts Kits can help prevent downtime by supporting proactive maintenance programs.
- Federal OEM Critical Spare Parts Kits can help extend the useful life of your Federal fillers by making it easy to replace failing parts before they can damage other machine components or cause excessive wear and tear.
- Critical spare part kits save time processing P.O.s - one P.O. can replace even dozens of separate purchase orders.
- Federal defines critical spare parts as:
 - Items that can reduce or eliminate downtime or quality problems by being readily available on site.
 - Wear items that are commonly replaced at least annually.
 - Items that will cause downtime or quality problems upon failure.
 - Items with long lead times from order to delivery.
 - Parts for older, less common or more customized fillers that are not routinely stocked at Federal.
- Critical spare parts kits include items related to every key functional area of a Federal filler from infeed to discharge.



Filler Bowl Power Raising Components



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EXAMPLES OF CRITICAL SPARE PARTS KIT COMPONENTS INCLUDE:

- Adjustable infeed drive assembly parts & components
- Main drive assembly parts & components
- Bearings, seals, bushings, etc. for columns & shafts
- Filling platform and bearing block assemblies
- Filling valves & valve components
- Filler bowl seals, gaskets, thrust collars
- Filler bowl level control system sensor tubes, controllers, etc.
- Capping system spindles, chucks, gears, bearings, etc.
- Upper guarding system parts and components



Filling Valve Diaphragms & Expandables



New! Blue Filling Valve Diaphragms & Expandables

ADDITIONAL INFORMATION

- Critical Spare Parts Kits will not include long useful life items such as:
 - Filler columns
 - Capper columns
 - Starwheel shafts
 - Cams
 - Main drive gears
- For older Federal fillers, or for fillers that appear to require heavy maintenance Federal also offers OEM Filler Audits by highly trained and experienced Field Service technicians. Audits are a great way to determine exactly what your filler needs to return to expected performance levels.
- To request a quotation please call Federal at 414-384-3200 or e-mail us at Federal@ProMachBuilt.com. Please have the serial number of the filler ready or include it in your e-mail.

KIT COMPONENT EXAMPLES



GEM Magnetic Capper Head



GEM Capper Spindle



J-Series Filling Valve